

US009410746B2

# (12) United States Patent

## Baumgart et al.

# (10) **Patent No.:**

US 9,410,746 B2

### (45) **Date of Patent:**

Aug. 9, 2016

#### (54) TEMPERATURE-REGULATING ELEMENT

(71) Applicant: **BASF SE**, Ludwigshafen (DE)

(72) Inventors: Patrick Baumgart, Gonbach (DE);

Oliver Kraemer, Gimbsheim (DE)

(73) Assignee: **BASF SE**, Ludwigshafen (DE)

(\*) Notice: Subject to any disclaimer, the term of this

patent is extended or adjusted under 35

U.S.C. 154(b) by 135 days.

(21) Appl. No.: 14/219,408

(22) Filed: Mar. 19, 2014

(65) Prior Publication Data

US 2014/0287292 A1 Sep. 25, 2014

#### Related U.S. Application Data

- (60) Provisional application No. 61/803,487, filed on Mar. 20, 2013.
- (51) **Int. Cl. H01M 10/60** (2014.01) **F28D 15/02** (2006.01)

  (Continued)
- (52) **U.S. CI.**CPC ............. *F28D 15/02* (2013.01); *H01M 10/6556*(2015.04); *H01M 10/0525* (2013.01); *Y02T*10/7011 (2013.01); *Y10T 29/4935* (2015.01)
- (58) **Field of Classification Search**CPC H01M 10/617; H01M 10/613; H01M 10/615
  See application file for complete search history.

#### (56) References Cited

#### U.S. PATENT DOCUMENTS

2007/0062674 2009/0090490			Ippoushi et al. Yoshida et al.
2000/00000	7 1 1	7/2007	rosilida et al.

#### FOREIGN PATENT DOCUMENTS

DE 20 2006 017181 U1 4/2007 DE 10 2007 034 740 A1 1/2009

(Continued)

#### OTHER PUBLICATIONS

Behr GmbH & Co. KG, "Thermomanagement bei Hybridfahrzeugen", Technical Press Conference, 2009, 20 pages.

(Continued)

Primary Examiner — Stewart Fraser Assistant Examiner — Olatunji Godo

(74) Attorney, Agent, or Firm — Oblon, McClelland, Maier & Neustadt, L.L.P.

#### (57) ABSTRACT

The present invention provides a temperature-regulating element (1) having a thermally conductive surface (3) and a thermally insulating surface (5), said temperature-regulating element comprising a metallic plate (7) having elevations (9), a main body (11) composed of plastic and two connection components (17a, 17b) comprised of plastic. At least one continuous channel (13) for receiving a temperature-regulating medium is formed between the metallic plate (7) and the main body (11), said at least one continuous channel extending from one end face (15a) to an opposite end face (15b) of the main body (11) and being connected to a temperatureregulating medium circuit by the connection components (17a, 17b). The temperature-regulating element (1) is designed such that the main body (11) at least partly surrounds the metallic plate (7). A method for producing a temperature-regulating element, a use of the temperature-regulating element (1) in a lithium-ion battery (101), and a lithium-ion battery (101) comprising the temperature-regulating element (1) are furthermore specified.

### 14 Claims, 7 Drawing Sheets

